

INSTALLATION INSTRUCTIONS FOR 9820/2620 HEATER KITS 120VAC (C06719)/240VAC (C06720)

Locate and identify the following parts in the Heater Kit.

| QTY | PART NO. | DESCRIPTION |
|-----|----------|------------------------------------|
| 1 | C06677 | Cable Assy, Heater 120vac or |
| 1 | C06721 | Cable Assy, Heater 240vac |
| 2 | 067165 | Washer, Sq. Fiber |
| 2 | C04037 | Screw, 8-32 X 3/8 |
| 2 | 067126 | Washer, #8 Plated |
| 2 | C08759 | Screw, #6-32 X 3/8 |
| 1 | C02827 | Bushing, Snap-In 1" |
| 2 | 067765 | Washer, Fiber, 11/64 X 5/16 X 3/64 |

For Factory Installation complete steps 7-10. For field installation complete all steps.

1. Turn off the circuit breakers supplying power to the unit.
2. Unlock door and remove. Loosen two knurled screws on display and lower display.
3. Locate and disconnect **Handles** switch connector on left front of the CPU PCB.
4. Label and disconnect all field wiring.
5. Remove chassis from housing by loosening and removing four (4) nuts and washers.
6. Carefully remove chassis (bottom first) to clear handle mechanism.
7. Install bushing in chassis and remove backing and mount heater strip on rear of chassis using (2) square fiber washers and #8 hardware.
8. Feed cable (thermostat and connector) through bushing and install thermostat using (2) #6 screws and round fiber washers (mount washer under thermostat)
9. Connect 2-position connector to chassis connector located in center rear of the chassis.
10. Assemble chassis, install chassis in housing and re-connect **Handles** switch connector. Hinge display to upright position and tighten two (2) knurled screws.
11. Reconnect field wiring, install and lock front panel.

