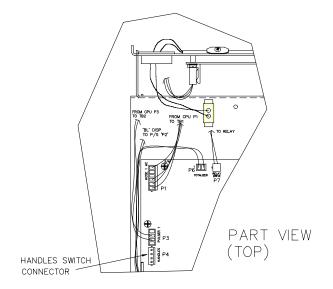
INSTALLATION INSTRUCTIONS FOR 9820/2620 HEATER KITS 120VAC (C06719)/240VAC (C06720)

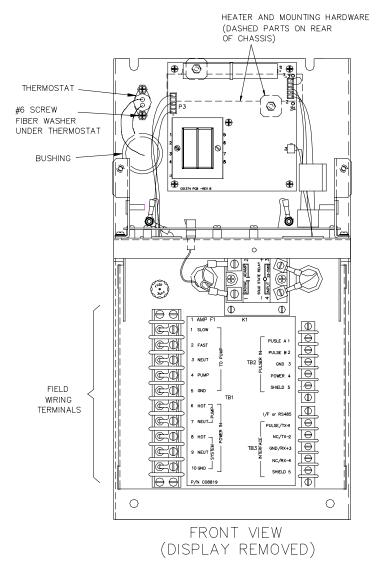
Locate and identify the following parts in the Heater Kit.

QTY PART NO. DESCRIPTION 1 C06677 Cable Assy, Heater 120vac C06721 Cable Assy, Heater 240vac 1 067165 Washer, Sq. Fiber 2 Screw, 8-32 X 3/8 2 C04037 Washer, #8 Plated 2 067126 2 C08759 Screw. #6-32 X 3/8 Bushing, Snap-In 1" C02827 Washer, Fiber, 11/64 X 5/16 X 3/64 2 067765

For Factory Installation complete steps 7-10. For field installation complete all steps.

- Turn off the circuit breakers supplying power to the unit.
- 2. Unlock door and remove. Loosen two knurled screws on display and lower display.
- Locate and disconnect Handles switch connector on left front of the CPU PCB.
- 4. Label and disconnect all field wiring.
- 5. Remove chassis from housing by loosening and removing four (4) nuts and washers.
- Carefully remove chassis (bottom first) to clear handle mechanism.
- 7. Install bushing in chassis and remove backing and mount heater strip on rear of chassis using (2) square fiber washers and #8 hardware.
- 8. Feed cable (thermostat and connector) through bushing and install thermostat using (2) #6 screws and round fiber washers (mount washer under thermostat)
- Connect 2-position connector to chassis connector located in center rear of the chassis.
- Assemble chassis, install chassis in housing and re-connect **Handles** switch connector. Hinge display to upright position and tighten two (2) knurled screws.
- 11. Reconnect field wiring, install and lock front panel.





C36023 Rev. 9032