Notice

Veeder-Root makes no warranty of any kind with regard to this publication, including, but not limited to, the implied warranties of merchantability and fitness for a particular purpose.

Veeder-Root shall not be liable for errors contained herein or for incidental or consequential damages in connection with the furnishing, performance, or use of this publication.

Veeder-Root reserves the right to change system options or features, or the information contained in this publication.

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Contact TLS Systems Technical Support for additional troubleshooting information at 800-323-1799.

DAMAGE CLAIMS / LOST EQUIPMENT
Thoroughly examine all components and units as soon as they are received. If any cartons are damaged or missing, write a complete and detailed description of the damage or shortage on the face of the freight bill. The carrier’s agent must verify the inspection and sign the description. Refuse only the damaged product, not the entire shipment.

Veeder-Root must be notified of any damages and/or shortages within 30 days of receipt of the shipment, as stated in our Terms and Conditions.

VEEDER-ROOT’S PREFERRED CARRIER
1. Contact Veeder-Root Customer Service at 800-873-3313 with the specific part numbers and quantities that were missing or received damaged.
2. Fax signed Bill of Lading (BOL) to Veeder-Root Customer Service at 800-234-5350.
3. Veeder-Root will file the claim with the carrier and replace the damaged/missing product at no charge to the customer. Customer Service will work with production facility to have the replacement product shipped as soon as possible.

CUSTOMER’S PREFERRED CARRIER
1. It is the customer’s responsibility to file a claim with their carrier.
2. Customer may submit a replacement purchase order. Customer is responsible for all charges and freight associated with replacement order. Customer Service will work with production facility to have the replacement product shipped as soon as possible.
3. If “lost” equipment is delivered at a later date and is not needed, Veeder-Root will allow a Return to Stock without a restocking fee.
4. Veeder-Root will NOT be responsible for any compensation when a customer chooses their own carrier.

RETURN SHIPPING
For the parts return procedure, please follow the appropriate instructions in the “General Returned Goods Policy” pages in the “Policies and Literature” section of the Veeder-Root North American Environmental Products price list. Veeder-Root will not accept any return product without a Return Goods Authorization (RGA) number clearly printed on the outside of the package.

FCC INFORMATION
This equipment complies with the requirements in Part 15 of the FCC rules for a Class A computing device. Operation of this equipment in a residential area may cause unacceptable interference to radio and TV reception requiring the operator to take whatever steps are necessary to correct the interference.

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Warranty

TLS-350R, TLS-350 PLUS, TLS-350J AND TLS-300I/C MONITORING SYSTEMS

We warrant that this product shall be free from defects in material and workmanship for a period of one (1) year from the date of installation or twenty-four (24 months) from the date of invoice, whichever occurs first. During the warranty period, we or our representative will repair or replace the product, if determined by us to be defective, at the location where the product is in use and at no charge to the purchaser. LAMPS, FUSES, AND LITHIUM BATTERIES ARE NOT COVERED UNDER THIS WARRANTY.

We shall not be responsible for any expenses incurred by the user.

This warranty applies only when the product is installed in accordance with Veeder-Root’s specifications, and a Warranty Registration and Checkout Form has been filed with Veeder-Root by an authorized Veeder-Root Distributor. This warranty will not apply to any product which has been subjected to misuse, negligence, accidents, systems that are misapplied or are not installed per Veeder-Root specifications, modified or repaired by unauthorized persons, or damage related to acts of God.

If “Warranty” is purchased as part of the Fuel Management Service, Veeder-Root will maintain the equipment for the life of the contract in accordance with the written warranty provided with the equipment. A Veeder-Root Fuel Management Services Contractor shall have free site access during Customer’s regular working hours to work on the equipment. Veeder-Root has no obligation to monitor federal, state or local laws, or modify the equipment based on developments or changes in such laws.

MODULES, KITS, OTHER COMPONENTS (PARTS PURCHASED SEPARATE OF A COMPLETE CONSOLE)

We warrant that this product, exclusive of lithium batteries, shall be free from defects in material and workmanship for a period of fifteen (15) months from date of invoice. We warrant that the lithium batteries shall be free from defects in material and workmanship for a period of 90 days from date of invoice. We will repair or replace the product if the product is returned to us; transportation prepaid, within the warranty period, and is determined by us to be defective. This warranty will not apply to any product which has been subjected to misuse, negligence, accidents, systems that are misapplied or are not installed per Veeder-Root specifications, modified or repaired by unauthorized persons, or damage related to acts of God.

We shall not be responsible for any expenses incurred by the user.

MAG-XL FLEX PROBE

The same warranty policies for the MAG Plus Rigid Probe apply to MAG-XL Flex Probe. When the Probe is purchased with a monitoring system (console), the warranty period is one (1) year from the date of installation or twenty-four (24) months from the invoice date, whichever occurs first. Parts and labor are covered in this warranty. When the Probe is purchased individually, it has a 15-month parts only warranty from the invoice date. Please refer to the Policies and Literature section in the Price Book.

Veeder-Root will not warranty the probe if its damage is caused by failing to follow the Veeder-Root MAG-XL Installation & Setup Manual (577013-972). Each MAG-XL Flex Probe is made to order, and therefore cannot be returned for credit.
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Introduction

The MAG-XL RF wireless probe is designed for inventory-only monitoring of extra large in-ground and above-ground tanks in applications where in-ground probe wiring is either impractical or non-existent. Procedures contained within this manual include:

- Installing the MAG-XL Flex Probe in the top of the tank.
- Mounting the TLS XL-Transmitter and battery pack to the tank riser
- Connecting the MAG-XL Flex Probe cable and battery pack cable to the transmitter.

Other required devices, such as the TLS RF Wireless 2 (W2) System and the TLS console are to be installed following instructions shipped with those devices.

**IMPORTANT!**
It is imperative that you read and follow the handling warnings and installation instructions discussed in this manual to avoid damaging the MAG-XL Flex Probe and voiding the warranty.

System Requirements

The Veeder-Root Wireless 2 (W2) System replacement/spare parts are listed below:

- 330020-668  TLS RF Console for Wireless 2 & MAG-XL Flex Probes
- 330020-673  MAG-XL Transmitter for MAG-XL Flex Probes
- 330020-674  Transmitter for Wireless 2 devices
- 330020-669  Receiver for Wireless 2 & MAG-XL Flex Probes
- 330020-670  Repeater for Wireless 2 & MAG-XL Flex Probes

Contractor Certification Requirements

Veeder-Root requires the following minimum training certifications for contractors who will install and setup the equipment discussed in this manual:

**Installer (Level 1) Certification:** Contractors holding valid Installer Certification are approved to perform wiring and conduit routing; equipment mounting; probe, sensor and carbon canister vapor polisher installation; wireless equipment installation; tank and line preparation; and line leak detector installation.

**ATG Technician (Level 2/3 or 4) Certification:** Contractors holding valid ATG Technician Certifications are approved to perform installation checkout, startup, programming and operations training, system tests, troubleshooting and servicing for all Veeder-Root Series Tank Monitoring Systems, including Line Leak Detection. In addition, Contractors with the following sub-certification designations are approved to perform installation checkout, startup, programming, system tests, troubleshooting, service techniques and operations training on the designated system.

- Wireless 2
- Tall Tank

**Warranty Registrations** may only be submitted by selected Distributors.
Related Documents

577013-964  TLS RF Wireless 2 System (W2) Installation and Maintenance Guide

Product Marking Information

RELATED DOCUMENTS

Documents Required to Install Equipment
This intrinsically safe apparatus is only for use as part of a Vee der-Root Automatic Tank Gauging System (ATG Console with probes and sensors). To install intrinsically safe apparatus, use the specific control drawing that appears on the nameplate of the applicable associated apparatus (ATG Console):

<table>
<thead>
<tr>
<th>Equipment</th>
<th>UL/cUL Control Drawing Document No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Associated Apparatus</td>
<td></td>
</tr>
<tr>
<td>TLS-450/8600</td>
<td>331940-008</td>
</tr>
<tr>
<td>TLS-350, TLS-350R</td>
<td>331940-011</td>
</tr>
<tr>
<td>TLS-300</td>
<td>331940-013</td>
</tr>
<tr>
<td>TLS-50 or TLS2 or TLS-IB</td>
<td>331940-014</td>
</tr>
<tr>
<td>TLS4/8601</td>
<td>331940-018</td>
</tr>
<tr>
<td>TLS-XB/8603</td>
<td>331940-019</td>
</tr>
<tr>
<td>Intrinsically Safe Apparatus for Wireless Applications</td>
<td></td>
</tr>
<tr>
<td>Tank Gauge Accessories</td>
<td>331940-012</td>
</tr>
</tbody>
</table>

The control drawings contain information related to the correct installation of the overall intrinsically Safe System. This includes information such as maximum number of apparatus, specific apparatus allowed in the system, maximum cable lengths, references to codes, proper grounding and so on. Control drawings can be found on the accompanying Compact Disk (TECH DOCS CD) or on the internet at veeder.com under SUPPORT; VR TECHNICAL DOCUMENTS; DRAWINGS.
Product Label Contents

VEEDER-ROOT

I.S. CIRCUIT FOR HAZLOC DEVICE
F/N XXXXXX-XXX
S/N XXXXXX

CL I, DIV. 1, GP.D
CL I, ZONE 0
AEx ia IIA
Ex ia IIA
TC=T4
-40°C ≤ Ta ≤ +60°C
MANUAL NO. 577013-972
SECURITE INTRINSEQUE
## Safety Warnings

To protect yourself and your equipment, observe the following warnings and important information:

<table>
<thead>
<tr>
<th>WARNING</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>WARNING</strong></td>
</tr>
<tr>
<td>This product is to be installed in systems operating near locations where highly combustible fuels or vapors may be present. <strong>FAILURE TO COMPLY WITH THE FOLLOWING WARNINGS AND SAFETY PRECAUTIONS COULD CAUSE DAMAGE TO PROPERTY, ENVIRONMENT, RESULTING IN SERIOUS INJURY OR DEATH.</strong></td>
</tr>
<tr>
<td>1. Read and follow all instructions in this manual, including all safety warnings to protect yourself and others from serious injury, explosion, or electrical shock.</td>
</tr>
<tr>
<td>2. Comply with all applicable codes including: the National Electrical Code; federal, state, and local codes; and other applicable safety codes.</td>
</tr>
<tr>
<td>3. To protect yourself and others from being struck by vehicles, block off your work area during installation or service.</td>
</tr>
<tr>
<td>4. Do not alter or modify any component or substitute components in this kit.</td>
</tr>
<tr>
<td>5. Warning! Substitution of components may impair intrinsic safety.</td>
</tr>
<tr>
<td>6. Field wiring to the Probe must be at least 50mm from any non-intrinsically safe device's wiring.</td>
</tr>
<tr>
<td>7. Warning! To prevent ignition of flammable or combustible atmospheres, disconnect battery before servicing.</td>
</tr>
<tr>
<td>8. Before installing or taking the unit into a hazardous area, earth the unit in a safe area to remove any static charge. Then immediately transport the unit to the installation site. Do not rub or clean the unit prior to installation. Cleaning is not required under normal service conditions. Do not rub or clean the unit after installation. If the unit is not fixed to a known earth point when installed, ensure that a separate earth connection is made to prevent the potential of a static discharge. When fitting or removing the unit, use of anti-static footwear or clothing is required.</td>
</tr>
</tbody>
</table>

**NOTE**

*Failure to install this product in accordance with its instructions and warnings will result in voiding of all warranties with this product.*

## Safety Symbols

The following safety symbols may be used throughout this manual to alert you to important safety hazards and precautions.

<table>
<thead>
<tr>
<th>EXPLOSIVE</th>
<th>FLAMMABLE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fuels and their vapors are extremely explosive if ignited.</td>
<td>Fuels and their vapors are extremely flammable.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>SLIPPERY</th>
<th>FALLING OBJECTS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Curved metal tank surfaces can be extremely slippery. Wear approved boots with slip resistant soles.</td>
<td>Being struck by even small objects falling from tall structures can result in severe injury or death. Wear your hard hat at all times when working alongside tall structures.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>POWER</th>
<th>WARNING</th>
</tr>
</thead>
<tbody>
<tr>
<td>To prevent ignition of flammable or combustible atmospheres, disconnect battery before servicing.</td>
<td>Heed the adjacent instructions to avoid damage to equipment, property, environment or personal injury.</td>
</tr>
</tbody>
</table>
GENERAL PRECAUTIONS

Heed service markings: Opening or removing the console cover may expose you to electric shock. Servicing of Veeder-Root equipment must be done by Veeder-Root authorized service contractors.

Use product with approved equipment: This product should be used only with Veeder-Root components identified as suitable for use with the MAG-XL Flex Probe.

Use the correct external power sources: This product should be operated only from the type of power sources indicated on the electrical ratings labels affixed to the components. If you are not sure of the type of power source required, consult your Veeder-Root authorized service contractor.

MAG-XL Flex Probe cable length: The length of the cable from its exit point in the tank riser or tank fitting to the transmitter cannot exceed 10 feet.

Wet or below grade installations: Installation of this equipment in wet or below grade locations requires that the installer take steps to ensure that the equipment is mounted above the maximum water level.

The MAG-XL Flex Probe insertion length is critical to ordering and installing the correct probe into the correct tank. An improper probe length could result in the probe weight coming in contact with the tank bottom resulting in inaccurate fuel height measurement and possible probe damage.

CAUTION! THE TRANSMITTER WILL NOT FUNCTION PROPERLY IN WATER. ALSO, SUBMERSION OF THE TRANSMITTER IN WATER CAN CAUSE PERMANENT DAMAGE TO THE INTERNAL ELECTRONICS.

SPECIAL TOOLS REQUIRED

- Strap wrench (5-inch pipe capacity minimum)
- Wire strippers
- Small blade screwdriver (max. blade width 3/32")
- T-10/T-15 Torx drivers
- Tape measure
- Thread sealant or PTFE tape

General AST Guidelines

Above ground storage tanks (AST’s) are an essential element in the distribution of petroleum products. Refer to the following organizations for applicable standards associated with AST’s:

- American Petroleum Institute (API) – www.api.org
- National Fire Protection Association (NFPA) – www.nfpa.org
- Occupational Safety and Health Administration (OSHA) - www.osha.gov
- Petroleum Equipment Institute (PEI) – www.pei.org
- Steel Tank Institute (STI) – www.steeltank.com
- Underwriters Laboratories (UL) – www.ul.com
The above organizations may not address requirements imposed by individual jurisdictions. Each site owner must ensure that contractors performing the work be knowledgeable of all applicable regulations. It is fully the responsibility of the contractor, or employee performing the work, to abide by any and all additional Federal, State, or local laws, regulations and manufacturer’s requirements that apply to the specific work being done. It is also the responsibility of each contractor to ensure that subcontractors abide by all applicable safety requirements. Construction related activities are covered by OSHA regulation 29 CFR 1926.

AST tanks must be properly grounded according to local codes and regulations.

**AST Construction Safe Work Practices**

Department of Labor rules for construction work practices are governed by OSHA as described in the Code of Federal Regulations (CFR):

Title 29, Volume 8, Part 1926 - Safety and Health Regulations for Construction. Copies of these regulations are available from OSHA’s web site located at 29 CFR 1926 (http:\\www.osha.gov). Most maintenance and other operations are covered by OSHA 29 CFR 1910 (General Industry) regulations. These documents highlight many of the Federal OSHA requirements that may apply to maintenance and construction work in the retail petroleum/convenience business, but there is much more in the regulations than can be covered here. Some relevant subsections are listed:

1910.66: Appendix C - Powered platforms, Man lifts, and Vehicle-Mounted Work Platforms
1910.23: Walking - Working surfaces - Guarding
1910.132: Personal Protective Equipment

Additional important information is available in the API publication: **Safe Work Practices for Contractors Working at Retail Petroleum/Convenience Facilities**, API Recommended Practice 1646 First Edition, August 2006, Product No. A16461. For more Information about API Publications, Programs and Services, go to www.api.org. The requirements and recommended practices contained in this document are the minimum safety procedures with which everyone shall comply while working at a retail petroleum/convenience facility.

In addition, a task specific Job Safety Analysis shall be completed before any work may begin.

**Personal Protective Equipment**

The list below contains recommended clothing and protective equipment. Additional items may be advisable depending on the job’s particular circumstances:

- 5-point safety harness
- 6-foot maximum, shock absorbing lanyard (ensure that there will be a support structure on top of the tank to which you can secure the lanyard)
- Hard hat
- Safety Glasses
- Safety Footwear (ANSI Z41)
- Long pants
- Gloves - leather for materials handling, cut-resistant for sharp materials
- A heavy canvas bag with handles to hold tools and pre-assembled parts

**Before you Begin**

The instructions in this manual assume:

- The top of the tank has a 4” riser pipe, threaded to receive the riser cap and ring or a 2-inch threaded pipe fitting to receive a 2” x 3/4”Adapter/Reducer. The recommended length of the 4-inch riser pipe or 2-inch pipe fitting
should be 10 inches, actual length dependent on probe insertion length.

**IMPORTANT! The opening selected for the MAG-XL Flex Probe must be as far as possible from the tank inlet piping.**

- The TLS RF console and receiver are installed.
- The TLS console is installed. Note: the MAG-XL Flex Probe is only compatible with TLS Consoles installed with Wireless 2 (2-Way) components supplied by V-R. The MAG-XL Flex Probe is for inventory only applications. Leak detection is not available.
- You cannot mix Wireless 1 and Wireless 2 components on the same site or system. In each Wireless 2 System, there is only one Receiver and one optional Repeater.
- The combination of the MAG-XL Flex Probe, XL Transmitter and the Battery Pack form an intrinsically safe system and as such must be installed according to the instructions listed in this manual.

**MAG-XL Flex Probe Operating Parameters**

### MAG-XL Flex Probe Limitations

<table>
<thead>
<tr>
<th>Maximum Limits</th>
<th>Console Series</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>TLS-450/TLS-XB</td>
</tr>
<tr>
<td>Probe Length in Feet</td>
<td>54.5</td>
</tr>
<tr>
<td>Probe Length in Inches</td>
<td>654</td>
</tr>
<tr>
<td>Probe Length in Centimeters</td>
<td>1,661</td>
</tr>
<tr>
<td>Tank Volume in Gallons</td>
<td>2,641,720</td>
</tr>
<tr>
<td>Tank Volume in Litres</td>
<td>9,999,999</td>
</tr>
<tr>
<td>Maximum Number of Mag-XL Probes per Console</td>
<td>32</td>
</tr>
<tr>
<td>Console Software Oldest Compatible Version</td>
<td>1C</td>
</tr>
</tbody>
</table>

### MAG-XL Flex Probe Weights

<table>
<thead>
<tr>
<th>Weight Part Number</th>
<th>Pounds</th>
<th>Kilograms</th>
</tr>
</thead>
<tbody>
<tr>
<td>889001-008</td>
<td>4.56</td>
<td>2.07</td>
</tr>
<tr>
<td>889001-009</td>
<td>6.38</td>
<td>2.89</td>
</tr>
<tr>
<td>889001-010</td>
<td>10.02</td>
<td>4.55</td>
</tr>
<tr>
<td>889001-011</td>
<td>12.75</td>
<td>5.79</td>
</tr>
<tr>
<td>889001-012</td>
<td>14.58</td>
<td>6.61</td>
</tr>
<tr>
<td>889001-013</td>
<td>16.40</td>
<td>7.44</td>
</tr>
</tbody>
</table>
**National Electrical Code Compliance**

The following information is for general reference and is not intended to replace recommended National Electric Code (NEC) procedures. It is important for the installer to understand that electrical equipment and wiring located in Class I, Division 1 and 2 installations shall comply with the latest appropriate articles found in the National Electric Code (NFPA 70) and the Code for Motor Fuel Dispensing Facilities and Repair Garages (NFPA 30A), or other local codes such as the CEC, Canadian Electrical Code.

AST tanks must be properly grounded according to NFPA 70 and applicable local codes and regulations.

**MAG-XL FLEX PROBE WIRE LENGTH**

Improper system operation could result in undetected potential environmental and health hazards if the MAG-XL Flex Probe to TLS XL-Transmitter wire runs exceed 10 feet.

**Veeder-Root Parts**

- Veeder-Root MAG-XL Flex Probe, P/N 889111-XXX
- Veeder-Root Probe Components:
  - 316 s.s. product float (2.05" dia., 0.54 sg, 350 psi), P/N 889001-001
  - Weight Group (316 s.s. weight and 316 s.s. retaining pin)
- Veeder-Root MAG-XL Installation Kit (includes mounting hardware, transmitter and battery pack), P/N 858090-202
- Optional 2-inch adapter/reducer (2" to 3/4”) kit (P/N 330020-666).
- Optional 4-inch riser cap and ring kit (P/N 330020-657).

**Customer Supplied Parts**

- Single-gang box from BELL outdoor, P/N 5321-0, or equivalent
- Single-gang blank cover from BELL outdoor, P/N 5173-0, or equivalent
- Galvanized threaded reducer bushing 3/4” to 1/2"
- Galvanized threaded 1/2” pipe, or 4” riser pipe, threaded to accept riser cap and ring
Example Drawings

Example MAG-XL Flex Probe Site Layout Drawing

To be installed in accordance with the National Electrical Code, NFPA 70 and the Code for Motor Fuel Dispensing Facilities and Repair Garages (NFPA 30A), or other local codes such as the CEC, Canadian Electrical Code.

1. Battery Pack
2. TLS XL-Transmitter
3. Receiver
4. RS-485 Cable (Belden #3107A or equiv.)
5. TLS RF (V_m = 250 V)
6. Intrinsically safe wiring
7. TLS console (V_m = 250 V)
8. Conduit that enters power wiring knockouts
9. 120 or 230 Vac from power panel - separate branch circuits are required for the TLS RF and TLS console.
10. Non-hazardous area
11. Hazardous area (Class I, Div. 1, Group D)
12. AST grounding cables and earth electrodes according to NFPA70 and local codes (ref. example in Figure 2).
13. Concrete tank pad.

Figure 1. Site drawing - example TLS RF wireless 2 system site layout – two Mag-XL Probes
MAG-XL Flex Probe Dimensions

Figure 2. MAG-XL Flex Probe parameters

LEGEND FOR NUMBERED BOXES IN Figure 2

1. Insertion measuring point for 2-inch pipe cap installations (top of pipe cap to tank bottom). (see table below)
2. Insertion measuring point for 4-inch riser pipe installations (top of riser pipe to tank bottom). Add 2 inches (50.8 mm) for brass ring/and riser cap. (see table below)
3. Null zone - typical all probes (see table below)
4. Measured insertion Length (see table below for probe form number to order - always order smaller probe if measured insertion length falls between two probes in table.
5. Clearance off bottom (see table below)
6. Weight length (see table below)
7. Dead zone (see table below)
8. Tank grounding bracket
9. Grounding cable
10. Concrete tank pad
11. Earth grounded electrode with cable bracket
### Table 1. MAG-XL Flex Probe Specifications

**TOP MOUNTED DIGITAL MAG PROBE**  
INVENTORY ONLY - NO WATER DETECTION

<table>
<thead>
<tr>
<th>FORM NO.</th>
<th>MEASURED INSERTION LENGTH</th>
<th>FORM NO.</th>
<th>MEASURED INSERTION LENGTH</th>
</tr>
</thead>
<tbody>
<tr>
<td>889111-024</td>
<td>144 (12 ft)</td>
<td>12</td>
<td>62</td>
</tr>
<tr>
<td>889111-026</td>
<td>156 (13 ft)</td>
<td>12</td>
<td>82</td>
</tr>
<tr>
<td>889111-028</td>
<td>168 (14 ft)</td>
<td>12</td>
<td>82</td>
</tr>
<tr>
<td>889111-030</td>
<td>180 (15 ft)</td>
<td>12</td>
<td>82</td>
</tr>
<tr>
<td>889111-032</td>
<td>192 (16 ft)</td>
<td>12</td>
<td>82</td>
</tr>
<tr>
<td>889111-034</td>
<td>204 (17 ft)</td>
<td>12</td>
<td>82</td>
</tr>
<tr>
<td>889111-036</td>
<td>216 (18 ft)</td>
<td>12</td>
<td>82</td>
</tr>
<tr>
<td>889111-038</td>
<td>228 (19 ft)</td>
<td>12</td>
<td>82</td>
</tr>
<tr>
<td>889111-040</td>
<td>240 (20 ft)</td>
<td>12</td>
<td>82</td>
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<td>889111-042</td>
<td>252 (21 ft)</td>
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<td>82</td>
</tr>
<tr>
<td>889111-044</td>
<td>264 (22 ft)</td>
<td>12</td>
<td>82</td>
</tr>
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<td>889111-046</td>
<td>276 (23 ft)</td>
<td>12</td>
<td>82</td>
</tr>
<tr>
<td>889111-048</td>
<td>288 (24 ft)</td>
<td>12</td>
<td>82</td>
</tr>
<tr>
<td>889111-050</td>
<td>300 (25 ft)</td>
<td>12</td>
<td>82</td>
</tr>
<tr>
<td>889111-052</td>
<td>312 (26 ft)</td>
<td>12</td>
<td>82</td>
</tr>
<tr>
<td>889111-054</td>
<td>324 (27 ft)</td>
<td>12</td>
<td>82</td>
</tr>
<tr>
<td>889111-056</td>
<td>336 (28 ft)</td>
<td>12</td>
<td>82</td>
</tr>
<tr>
<td>889111-058</td>
<td>348 (29 ft)</td>
<td>12</td>
<td>82</td>
</tr>
<tr>
<td>889111-059</td>
<td>354 (29.5 ft)</td>
<td>12</td>
<td>82</td>
</tr>
<tr>
<td>889111-060</td>
<td>360 (30 ft)</td>
<td>12</td>
<td>82</td>
</tr>
<tr>
<td>889111-061</td>
<td>366 (30.5 ft)</td>
<td>12</td>
<td>82</td>
</tr>
<tr>
<td>889111-062</td>
<td>372 (31 ft)</td>
<td>12</td>
<td>82</td>
</tr>
<tr>
<td>889111-063</td>
<td>378 (31.5 ft)</td>
<td>12</td>
<td>82</td>
</tr>
<tr>
<td>889111-064</td>
<td>384 (32 ft)</td>
<td>12</td>
<td>82</td>
</tr>
<tr>
<td>889111-065</td>
<td>390 (32.5 ft)</td>
<td>12</td>
<td>82</td>
</tr>
<tr>
<td>889111-066</td>
<td>396 (33 ft)</td>
<td>12</td>
<td>82</td>
</tr>
<tr>
<td>889111-067</td>
<td>402 (33.5 ft)</td>
<td>12</td>
<td>82</td>
</tr>
<tr>
<td>889111-068</td>
<td>408 (34 ft)</td>
<td>12</td>
<td>82</td>
</tr>
<tr>
<td>889111-069</td>
<td>414 (34.5 ft)</td>
<td>12</td>
<td>82</td>
</tr>
</tbody>
</table>

You can determine the insertion length of a Mag-XL probe from its form number. Just multiply the form number suffix (-XXX) by 6 inches to get the insertion length. For example, the first probe in the table, 889111-024, has an insertion length of 144 inches (024 x 6 = 144).
Example MAG-XL Flex Probe Installation in Tank Manway

Figure 3. MAG-XL Flex Probe installation with riser pipe, top mounted in tank manway

<table>
<thead>
<tr>
<th>Number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Battery cable to MAG-XL transmitter</td>
</tr>
<tr>
<td>2</td>
<td>Battery pack</td>
</tr>
<tr>
<td>3</td>
<td>Brass 4” riser cap and ring (optional)</td>
</tr>
<tr>
<td>4</td>
<td>Weatherproof junction box (customer supplied)</td>
</tr>
<tr>
<td>5</td>
<td>1/2” NPT galv. nipple and 3/4” to 1/2” reducing bushing (customer supplied)</td>
</tr>
<tr>
<td>6</td>
<td>1/2” NPT Brass adapter</td>
</tr>
<tr>
<td>7</td>
<td>TLS XL-Transmitter</td>
</tr>
<tr>
<td>8</td>
<td>4” riser (Customer supplied - recommended riser length of 10”, actual length dependent on probe insertion length)</td>
</tr>
<tr>
<td>9</td>
<td>MAG-XL Flex Probe Weight set a minimum distance above bottom of tank (see Table 1).</td>
</tr>
<tr>
<td>10</td>
<td>Tank grounding (ref items 8 - 11 in Figure 2).</td>
</tr>
</tbody>
</table>
Example MAG-XL Flex Probe Installation in Existing Tank Opening

LEGEND FOR NUMBERED BOXES IN Figure 3

1. Pipe cap with 3/4" NPT threaded opening (customer supplied)
2. Weatherproof junction box with 3/4" to 1/2" reducing bushing in top opening (customer supplied)
3. Battery pack
4. 1/2" conduit, 6" minimum length, threaded both ends (customer supplied)
5. 1/2" NPT Brass adapter
6. TLS XL-Transmitter
7. Battery cable
8. MAG-XL Flex Probe Weight set a minimum distance above bottom of tank (see Table 1).
9. Tank grounding (ref items 8 - 11 in Figure 2.)

Figure 4. MAG-XL Flex Probe installation without riser pipe, top mounted in existing tank opening.
Component Dimensions

Dimensions of the TLS XL-Transmitter and battery housing are shown in Figure 5.

Figure 5. Wireless component dimensions

<table>
<thead>
<tr>
<th>LEGEND FOR NUMBERED BOXES IN Figure 5</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. TLS XL-Transmitter dimensions</td>
</tr>
<tr>
<td>2. Battery housing dimensions</td>
</tr>
</tbody>
</table>
MAG-XL Flex Probe Installation

Pre-Installation Component Setup and Functional Check

Follow the steps in the ‘Pre-Installation Component Setup and Functional Check’ section of the TLS RF Wireless 2 System (W2) Installation and Maintenance Guide (577013-964) to verify the Wireless System’s component functionality.

Assemble the Battery Pack Mounting Bracket

PROBE INSTALLATION - MANWAY 4-INCH RISER PIPE

1. Connect the two 4-inch conduit hangers (item 1) from the installation kit to the battery mounting bracket (item 4) as shown in Figure 6.

2. Insert the bolt/nut pairs (items 2 and 3 in the figure) in each hanger as shown, but do not tighten.

3. Tighten the two bolt/nut pairs (items 2 and 5 in the figure) securing the mounting bracket to the conduit hangers.

4. Get the customer supplied outdoor junction box. Get the customer supplied 3/4” x 1/2” reducing bushing. Apply pipe thread sealant or PTFE tape to its threads and screw it into the top threaded opening of the junction box until tight.

5. Get the 1/2” nipple from the probe installation kit. Apply pipe thread sealant or PTFE tape to its threads and screw it in the reducing bushing until tight.

6. Get the 1/2” brass hex adapter from the probe installation kit and after orienting the embossed arrow down, apply pipe thread sealant or PTFE tape to its threads and screw it onto the 1/2” nipple until tight.

7. Take the battery support assembly, the junction box/conduit assembly and the transmitter to the top of the tank for final assembly.

PROBE INSTALLATION - TOP OF TANK 2-INCH PIPE OPENING

1. Connect the two 2-inch conduit hangers (item 1) from the installation kit to the battery mounting bracket (item 4) as shown in Figure 6.

2. Insert the bolt/nut pairs (items 2 and 3 in the figure) in each hanger as shown, but do not tighten.

3. Tighten the two bolt/nut pairs (items 2 and 5 in the figure) securing the mounting bracket to the conduit hangers.
Unpack the MAG-XL Flex Probe

CAUTION!

- DO NOT CUT THE TIE WRAPS that hold the coiled MAG-XL Flex Probe together before installation.
- DO NOT BEND THE TOP 2 FEET OF THE MAG-XL Flex Probe. The top of the MAG-XL Flex Probe has electronic components inside of the tube and must remain straight (see Figure 7).
- ALWAYS KEEP THE COILS PARALLEL. When the tie wraps are removed, do not lift one coil separately from the other coils. Never twist one coil 90 degrees from the other coils. See Figure 8.

Figure 6. Attaching conduit hangers to battery mounting bracket

<table>
<thead>
<tr>
<th>Number</th>
<th>Description</th>
<th>Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>2-inch or 4-inch conduit hanger [as required]</td>
<td>2 places</td>
</tr>
<tr>
<td>2</td>
<td>1/4 x 20 hex head nut</td>
<td>4 places</td>
</tr>
<tr>
<td>3</td>
<td>1/4 x 20 x 1.25&quot; hex head bolt</td>
<td>2 places</td>
</tr>
<tr>
<td>4</td>
<td>Battery pack support bracket</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>1/4 x 20 x 0.5&quot; hex head bolt</td>
<td>2 places</td>
</tr>
</tbody>
</table>

4. Get the customer supplied outdoor junction box and the customer supplied 3/4” x 1/2” reducing bushing and screw it into the top threaded opening of the junction box until tight.

5. Get the customer supplied length of 1/2” conduit and screw it in the reducing bushing until tight.

6. Get the 1/2” brass hex adapter from the probe installation kit and after orienting the embossed arrow down, screw it onto the other end of the 1/2” conduit until it is tight.

7. Take the battery support assembly, the junction box/conduit assembly and the transmitter to the top of the tank for final assembly on the 2-inch tank fitting.
Assemble the MAG-XL Flex Probe Components

**Assemble the MAG-XL Flex Probe Components**

- DO NOT ASSEMBLE THE WEIGHT AND FLOATS ON THE MAG-XL Flex Probe UNTIL READY TO BE INSTALLED IN THE RISER. Carry the parts to the top of the tank before assembling. Do not unwrap the MAG-XL Flex Probe until ready to install.
- DO NOT TWIST THE MAG-XL Flex Probe DURING INSTALLATION. Always keep the coils of the MAG-XL Flex Probe parallel as you “unroll” it into the tank.
- DO NOT LET THE COIL BECOME LESS THAN 44.50” IN DIAMETER WHILE UNCOILING.

**Figure 7. Do not bend top 2 feet of probe**

**Figure 8. Do not twist one coil 90° from the others**

**PROBE INSTALLATION - MANWAY 4-INCH RISER PIPE**

1. Cut ONLY the tie wrap at the bottom end of the probe’s tube (the end with a hole through the tube) - not the end with the two wires coming out of the threaded plug. Leave the other tie wraps intact. This will prevent the coil from unwrapping before installation.
2. Get the optional 4-inch Riser Cap installation kit.
3. Slide the components (see Figure 9) onto the bottom end of the tube in the following order:
   - 4-inch riser cap (insert end of probe through the 3/4” tapped hole in the riser cap) (item 1)
   - Product Float (item 2)
MAG-XL Flex Probe Installation

Assemble the MAG-XL Flex Probe Components

- Stainless steel weight which holds the probe straight (item 3)

![Figure 9. MAG-XL Flex Probe components - manway install](image)

4. Get the stainless steel pin from the kit (item 4 in the above figure). Lift up the stainless steel weight (and other components) and push the pin through the hole in the bottom end of the probe tube leaving equal lengths of the pin on each side of the tube (this will secure the above components on the probe’s tube).

PROBE INSTALLATION - TOP OF TANK 2-INCH PIPE FITTING

1. Cut ONLY the tie wrap at the bottom end of the probe’s tube (the end with a hole through the tube) - not the end with the two wires coming out of the threaded plug. Leave the other tie wraps intact. This will prevent the coil from unwrapping before installation.

2. Get the Optional 2-inch Adapter/Reducer (2” to 3/4”) kit.

3. Slide the components (see Figure 9) onto the bottom end of the tube in the following order:
   - 2” to 3/4” Adapter/Reducer (item 1)
   - Product Float (item 2)
   - Stainless steel weight which holds the probe straight (item 3)

![Figure 10. MAG-XL Flex Probe components - pipe fitting install](image)

4. Get the stainless steel pin from the probe kit (item 4 in the above figure). Lift up the stainless steel weight (and other components) and push the pin through the hole in the bottom end of the probe tube leaving equal lengths of the pin on each side of the tube (this will secure the above components on the probe’s tube).
Install the MAG-XL Flex Probe Assembly

IMPORTANT! Installing the MAG-XL Flex Probe requires two people.

PROBE INSTALLATION - MANWAY 4-INCH RISER PIPE

1. Slide the conduit hangers of the battery support assembly down over the 4-inch riser pipe and let it rest against the tank flange for now.

2. Screw the brass ring (from the brass riser cap and ring kit) onto the 4" riser and tighten with strap wrench.

3. When lifting the coiled probe prior to installation, the stainless steel weight must always hang straight down (see Figure 11). DO NOT BEND THE TUBING. Do not let the radius of the coiled probe become less than 23" or the brass tube may kink. KINKING THE PROBE IS NOT COVERED BY WARRANTY!

CAUTION! Do not let one person lower the probe into the tank to avoid bends in the tube or twists to the coils! (see Figure 12).

4. Using two people as shown in Figure 11, lower the weight into the tank. Do not drop the weight the full length of the probe or it may damage the end of the probe. Slowly feed the probe into the riser, cutting the remaining tie wraps, one by one, as you go. Do not cut all of the tie wraps at once. They have been sequentially marked. Start with tie wrap number 1 at the bottom end of the probe.

CAUTION: One person cannot lower probe into tank correctly!

5. When all but the last couple of feet of the probe tubing is in the tank, one person must continue to hold the top of the probe tubing while the second person, applies pipe thread sealant or PTFE tape to threads of the threaded fitting at the top of the probe and then screws the probe fitting into the 4" brass riser cap. The entire probe assembly is supported by this connection, so the probe’s top fitting must be tightened securely in the riser cap.
6. Holding the brass cap, not the probe cable, lower the brass riser cap (and probe) onto the brass ring already on the riser. Raise the two cap locking levers into place on top of the cap.

7. Raise the conduit hangers up the 4-inch riser pipe until the top one is several inches below the cap and brass ring. Tighten the bolts (items 3 and 6 in the Figure 6) that hold the mounting bracket in place.

8. Lower the battery pack into its support bracket (see Figure 13). Do not connect battery cable to battery pack at this time.

**PROBE INSTALLATION - TOP OF TANK 2-INCH PIPE FITTING**

**IMPORTANT!** Installing the MAG-XL Flex Probe requires two people.

1. When lifting the coiled probe prior to installation, the stainless steel weight must always hang straight down (see Figure 11). **DO NOT BEND THE TUBING.** Do not let the radius of the coiled probe become less than 23” or the brass tube may kink. **KINKING THE PROBE IS NOT COVERED BY WARRANTY!**

   **CAUTION!** Do not let one person lower the probe into the tank to avoid bends in the tube or twists to the coils! (see Figure 12).

2. Using two people as shown in Figure 11, lower the weight into the tank. Do not drop the weight the full length of the probe or it may damage the end of the probe. Slowly feed the probe into the riser, cutting the remaining tie wraps, one by one, as you go. Do not cut all of the tie wraps at once. They have been sequentially marked. Start with tie wrap number 1 at the bottom end of the probe.

3. When all but the last couple of feet of the probe tubing is in the tank, one person must continue to hold the top of the probe tubing while the second person applies pipe thread sealant or PTFE tape to threads of the threaded fitting at the top of the probe and then screws the probe fitting into the 3/4” end of the Adapter/Reducer. The entire probe assembly is supported by this connection, so the probe’s top fitting must be tightened securely in the Adapter/Reducer.

4. Apply pipe thread sealant or PTFE tape to the threads of the 2-inch tank fitting. Holding the Adapter/Reducer, not the probe cable, lower the Adapter/Reducer (and probe) onto the tank fitting and screw on the Adapter/Reducer and tighten it using the strap wrench.

**Installing the TLS XL-Transmitter**

**TLS XL-TRANSMITTER INSTALLATION - MANWAY 4-INCH RISER PIPE (ref. Figure 13)**

1. Make sure the battery/dc power cable is not connected to the battery pack or dc power source at this time. **WARNING!** To prevent ignition of flammable or combustible atmosphere the battery cable must be disconnected from the battery pack.

2. Get the pre-assembled junction box/conduit assembly. Remove the cover of the junction box. Feed the probe cable into the bottom threaded opening of the junction box/conduit and screw the junction box/conduit onto the probe’s threaded fitting in the top of the riser cap until tight. Coil up the probe cable and hang it out of the way.

3. Feed the end of the cable up through the reducing bushing, the 1/2” nipple and out the 1/2” brass hex adapter. Coil up about 12 inches of cable in the junction box (for a service loop) and then replace and tighten the cover on the junction box.

4. Get the TLS XL-Transmitter. Looking at the cover of the transmitter, notice that one of the cord grips is labelled to receive the probe cable and the other to receive the battery pack/dc power cable. Remove the nut from the probe cable cord grip and notice that the rubber bushing is marked with a white dot (the bushing for the battery cable has a larger opening and is not marked). Using a T-10 Torx driver, remove the cover of the
transmitter. Push the end of the probe cable through the probe cable cord grip bushing and into the transmitter. Pull the excess cable through the cord grip bushing as you lower the transmitter down onto the 1/2” hex brass adapter. Screw the transmitter into the top of the 1/2” brass hex adapter until tight.

5. Proceed to “Connecting MAG-XL Flex Probe Wiring” on page 23.

TLS XL-TRANSMITTER INSTALLATION - TOP OF TANK 2-INCH PIPE FITTING (ref. Figure 14)

1. Make sure the battery/dc power cable is not connected to the battery pack or dc power source at this time.

   WARNING! To prevent ignition of flammable or combustible atmosphere the battery cable must be disconnected from the battery pack.

2. Get the pre-assembled junction box/conduit assembly. Remove the cover of the junction box. Feed the probe cable into the bottom threaded opening of the junction box/conduit and screw the junction box/conduit onto the probe’s threaded fitting in the top of the riser cap until tight. Coil up the probe cable and hang it out of the way. Replace the cover on the junction box and screw it on tight.

3. Feed the end of the cable up through the reducing bushing, the 1/2” nipple and out the 1/2” brass hex adapter. Coil up about 12 inches of cable in the junction box (for a service loop) and then replace and tighten the cover on the junction box.

4. Get the TLS XL-Transmitter. Looking at the cover of the transmitter, notice that one of the cord grips is labelled to receive the probe cable and the other to receive the battery pack/dc power cable. Remove the nut from the probe cable cord grip and notice that the rubber bushing is marked with a white dot (the bushing for the battery cable has a larger opening and is not marked). Using a T-10 Torx driver, remove the cover of the transmitter. Push the end of the probe cable through the probe cable cord grip bushing and into the transmitter. Pull the excess cable through the cord grip bushing as you lower the transmitter down onto the 1/2” hex brass adapter. Screw the transmitter into the top of the 1/2” brass hex adapter until tight.

5. Proceed to “Connecting MAG-XL Flex Probe Wiring” on page 23.
Figure 13. Installing TLS XL-Transmitter - manway riser pipe

LEGEND FOR NUMBERED BOXES IN Figure 13

1. Battery pack
2. 4” brass riser cap
3. Single-gang box from BELL outdoor, P/N 5321-0, or equivalent (customer supplied)
4. 1/2” galvanized nipple
5. 1/2” brass hex adapter
6. TLS XL-Transmitter
7. 3/4” x 1/2” NPT reducing bushing (customer supplied)
8. 3/4” NPT probe threaded fitting
9. 4” riser, recommended riser length of 10”, actual length dependent on probe insertion length (customer supplied)
Connecting MAG-XL Flex Probe Wiring

1. Strip back the probe cable jacket and wires as shown in Figure 16.

2. Attach the three MAG-XL Flex Probe cable wires to the PROBE terminal block (red to P, white to D and black to G) (see item 1 in Figure 16).

3. Making sure the battery cable is not connected to the battery pack, attach the battery pack/dc power cable to the BATTERY terminal block (white to +IN and black to -IN) as shown in Figure 16.

   Hand tighten the battery cable entry cord grip nut to prevent water entry!
**Figure 15. Connecting input wiring to transmitter terminal blocks**

**LEGEND FOR NUMBERED BOXES IN Figure 15**
1. Strip back cable and wire jackets the amount shown.
2. Use a screwdriver with the proper blade width.
3. Wires must be tight in terminals!

**Figure 16. Connecting probe and battery pack cables to the TLS XL-Transmitter**

**LEGEND FOR NUMBERED BOXES IN Figure 16**
1. MAG-XL Flex Probe cable connections:
   - Red to P (power)
   - White to D (data)
   - Black to G (ground)
2. S1 DIP switch
3. S2 DIP switch
4. Battery power cable connections — observe polarity:
   - + IN (White)
   - − IN (Black)
5. Red Battery ID label attached to both ends of battery cable
   Pay close attention to the polarity of the battery input connections. Reversing the connections can cause dam-age to the TLS RF.
4. To assure a water-tight seal between the cover and the enclosure, follow these steps:
   a. Insert the four cover screws through the cover and then press on the retaining washers to hold the screws in place.
   b. Make sure that the cover gasket is free of dirt and debris on both sides of the gasket and that the inside of the cover is clean in the gasket area.
   c. Position the gasket into the cover groove, assuring that it is pressed fully into the groove and sitting completely flat.
   d. Assemble the cover onto the enclosure, tightening the screws in a couple of turns each. Using an alternating 'X' pattern, continue to tighten the screws until they are all tight.

5. If you haven’t done so already, attach the red battery ID labels from the installation kit onto the power cable below the power cord grip and at the battery pack connector.

6. Follow the steps in the ‘Site Startup Procedure section of the TLS RF Wireless 2 System (W2) Installation and Maintenance Guide (577013-964) BEFORE attaching the battery cable to the battery pack connector.
With the TLS RF System powered on and the Mag-XL Probes recognized by the TLS Console, begin the console setup for each Mag-XL Probe(s). Figure 17 lists in-tank setup examples for a Mag-XL Probe.

**Height Reading Adjustment**

A MAG-XL Flex Probe cannot measure fuel on the bottom of the tank as the minimum height reading is between 7 and 22 inches. Also, depending on the length of the MAG-XL Flex Probe, a clearance distance between the probe and tank bottom is required to compensate for the thermal expansion of the probe. To account for the loss of clearance height, the fuel height reading of the MAG-XL Flex Probe must be adjusted on the TLS Console.

Use a tape measure to determine the height of fuel inside the tank. On the TLS Console enter a probe offset value to match the height of the fuel float on the MAG-XL Flex Probe to the fuel height inside the tank. The probe offset is typically a number (in inches) greater than, or equal to, the clearance between the end of the probe and the bottom of the tank.

**Setting the offset value for a 20’ MAG-XL Flex Probe:**

- Mechanical Gage Reading 187 inches
- MAG-XL Flex Probe on TLS 181 inches
- Set the TLS probe offset 6.0 inches (positive 6” difference)
- After programming the offset value into the TLS Console, the respective fuel height now matches the mechanical gage reading.
## TLS Console Setup

### Example of In-Tank Setup for MAG-XL Flex Probes used with TLS Consoles

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>PRODUCT LABEL T1:</td>
<td>Fuel Oil</td>
<td>Customer to specify product name</td>
</tr>
<tr>
<td>PRODUCT CODE:</td>
<td>1</td>
<td>Code used by the point-of-sale terminal</td>
</tr>
<tr>
<td>THERMAL COEFF:</td>
<td>0.00047</td>
<td>Coefficient value depends on product type</td>
</tr>
<tr>
<td>TANK DIAMETER:</td>
<td>432</td>
<td>Enter the internal tank height not diameter&lt;sup&gt;1&lt;/sup&gt;</td>
</tr>
<tr>
<td>TANK PROFILE:</td>
<td>LINEAR&lt;sup&gt;2&lt;/sup&gt;</td>
<td>Setting for Vertical Tanks</td>
</tr>
<tr>
<td>FULL VOLUME:</td>
<td>115,925</td>
<td>Ex: 115,925 gallon tank capacity&lt;sup&gt;1&lt;/sup&gt;</td>
</tr>
<tr>
<td>METER DATA PRESENT:</td>
<td>NO</td>
<td>Not Used for MAG-XL Flex Probe Setup</td>
</tr>
<tr>
<td>CAL UPDATE:</td>
<td>IMMEDIATE</td>
<td>Leave at the default setting</td>
</tr>
<tr>
<td>FLOAT SIZE:</td>
<td>4.0 IN.</td>
<td>Always set to 4&quot; for MAG-XL Flex Probes</td>
</tr>
<tr>
<td>WATER WARNING:</td>
<td>2.0</td>
<td>Not Used for MAG-XL Flex Probe Setup</td>
</tr>
<tr>
<td>HIGH WATER LIMIT:</td>
<td>4.0</td>
<td>Not Used for MAG-XL Flex Probe Setup</td>
</tr>
<tr>
<td>MAX or LABEL VOL:&lt;sup&gt;3&lt;/sup&gt;</td>
<td>110,000</td>
<td>Maximum safe working volume</td>
</tr>
<tr>
<td>OVERFILL LIMIT:&lt;sup&gt;3&lt;/sup&gt;</td>
<td>90%</td>
<td>Maximum volume warning during a delivery</td>
</tr>
<tr>
<td>HIGH PRODUCT:&lt;sup&gt;3&lt;/sup&gt;</td>
<td>95%</td>
<td>Maximum volume alarm setting</td>
</tr>
<tr>
<td>DELIVERY LIMIT:&lt;sup&gt;3&lt;/sup&gt;</td>
<td>20%</td>
<td>Low tank volume warning</td>
</tr>
<tr>
<td>LOW PRODUCT:&lt;sup&gt;3&lt;/sup&gt;</td>
<td>10%</td>
<td>Set to a level higher than the discharge port</td>
</tr>
<tr>
<td>LEAK ALARM LIMIT:</td>
<td>0</td>
<td>Not Used for MAG-XL Flex Probe Setup</td>
</tr>
<tr>
<td>SUDDEN LOSS LIMIT:</td>
<td>0</td>
<td>Not Used for MAG-XL Flex Probe Setup</td>
</tr>
<tr>
<td>TANK TILT:</td>
<td>0&lt;sup&gt;2&lt;/sup&gt;</td>
<td>Not Used for Mag-XL Probe Setup</td>
</tr>
<tr>
<td>PROBE OFFSET:</td>
<td>4&lt;sup&gt;2&lt;/sup&gt;</td>
<td>Distance between probe and tank bottom&lt;sup&gt;1&lt;/sup&gt;</td>
</tr>
<tr>
<td>T1: SIPHON MANIFOLDED</td>
<td>0</td>
<td>Not Used for MAG-XL Flex Probe Setup</td>
</tr>
<tr>
<td>T1: LINE MANIFOLDED</td>
<td>0</td>
<td>Not Used for MAG-XL Flex Probe Setup</td>
</tr>
<tr>
<td>Multiple Leak Testing Parameters</td>
<td>Not Used</td>
<td>Not Used for MAG-XL Flex Probe Setup</td>
</tr>
<tr>
<td>DELIVERY DELAY:</td>
<td>01</td>
<td>Delay time in minutes (up to 99)</td>
</tr>
<tr>
<td>PUMP THRESHOLD:</td>
<td>Not Used</td>
<td>Not Used for MAG-XL Flex Probe Setup</td>
</tr>
<tr>
<td>Press STEP to set additional tanks</td>
<td></td>
<td>Repeat above in-tank setup for each probe</td>
</tr>
</tbody>
</table>

<sup>1</sup>For further details on how to calculate this value, reference the appropriate explanations included in this manual.

<sup>2</sup>Setting this value correctly is critical to product performance.

<sup>3</sup>See TLS Limit Calculations on next page.

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**Figure 17.** In-tank setup for TLS Consoles used with MAG-XL Flex Probes
**TLS Limit Calculations**

To calculate the gallons per inch (GPI) for each tank, install the MAG-XL Flex Probe and call for a delivery. Record the current fuel height at the TLS, make the delivery and after waiting a few minutes for the tank level to stabilize take a second fuel height measurement. Divide the delivered volume in gallons by the recorded fuel height change in inches to get your tank's gallons per inch value.

**LIMIT CALCULATION EXAMPLE**

1. Fuel height reading before the delivery = 48 inches. Fuel height reading after the delivery = 72 inches
2. Ticketed delivered fuel amount was 6050 gallons.
3. Difference in fuel height recordings = 24 inches.
4. Divide the delivered fuel volume by the fuel height change = 6050/24 = 252.08 gallons per inch (GPI).
5. If the tank is 30 feet high, then 30 x 12 inches per foot = 360 (the tank's height in inches) then the 30-foot tank’s full volume would be 252.083 GPI x 360 inches = 90750 gallons.
6. Also, if applicable, you must consider the 12" null zone at the top of the probe. If the probe riser pipe is longer than 9 inches, the null zone can be ignored. If the probe riser is 9 inches or less subtract the riser length from 12" to calculate the non-working top section of the probe. For example, you have a 5-inch riser: 12" – 5" = 7" and 7" X 252.08 gallons is 1765 gallons that cannot be measured by the MAG-XL Flex Probe. This reduces the 100% or full volume to: 90,750 – 1765 = 88,985 gallons.
7. To calculate the various alarm limits using the above example 30 foot tank having a 5-inch riser and a discharge port that is 24 inches from the bottom of the tank (ref Figure):
   - 100% 88,895 gallons Full Volume
   - 95% 84,450 gallons High Product
   - 90% 80,005 gallons Overfill Limit
   - 20% 17,779 gallons Delivery Limit
   - 10% 8889 gallons Low Product
   - Minimum Volume is the volume that is below the bottom of the discharge port (calculated by multiplying the distance from the tank bottom to the bottom of the discharge port by the GPI. In this example, 24" X 252.08 GAL. = 6050 gallons).
Figure 18. Alarm Limit Settings

LEGEND FOR NUMBERED BOXES IN Figure 18

1. Probe’s null zone
2. Full or Max Volume Limit - 100% (to top of tank or to beginning of probe’s null zone as applicable)
3. High Product limit - 95% of full volume
4. Overfill limit - 90% of full volume
5. Delivery limit - 20% of full volume
6. Low Product Limit - 10% of full volume
7. Bottom of discharge port
8. Minimum volume (distance from tank bottom to bottom of discharge port multiplied by tank’s gallon per inch value)
9. Concrete tank pad
**Vertical Tank Volume Calibration**

Enter the full tank volume based on the volume specification provided by the tank manufacturer referred to as the nominal tank volume in the following examples. If a vertical tank’s volume to height ratio is known, use the most precise full tank volume available and enter that volume into the TLS Console.

Over time, calibrate the tank’s volume by comparing volume from each delivery ticket to the delivery volumes recorded by the TLS Console. Use several deliveries to calculate the average volume error (as a percentage of the total volume). The calculated tank volume is an adjustment to the full tank volume based on an average of the delivery volumes. On the TLS Console, adjust the full tank volume to compensate for this error as demonstrated in examples 1 and 2 in Figure 19 below using the calculated tank volume as the new full tank volume.

### Example 1 - Manual Tank Calibration for a Positive Error

<table>
<thead>
<tr>
<th></th>
<th>D1</th>
<th>D2</th>
<th>D3</th>
<th>D4</th>
<th>D5</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nominal Tank Volume</td>
<td>125,000</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Calculated Tank Volume</td>
<td>115,925</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Into the Tank Deliveries</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Metered Volume Delivered (Input)</td>
<td>2,774</td>
<td>3,812</td>
<td>2,344</td>
<td>2,802</td>
<td>1,699</td>
</tr>
<tr>
<td>Delivery Volume Reported by TLS</td>
<td>2,985</td>
<td>4,062</td>
<td>2,525</td>
<td>2,981</td>
<td>1,835</td>
</tr>
<tr>
<td>Volume Difference (positive error)</td>
<td>7.61%</td>
<td>6.55%</td>
<td>7.73%</td>
<td>6.39%</td>
<td>8.00%</td>
</tr>
</tbody>
</table>

Average of the Volume Difference = 7.26%  
(125,000 x .0726 = 9,075)

Adjust the tank volume downward by this Difference: Nominal Tank Volume minus 9,075  
Calculated Tank Volume = 125,000 - 9,075 = 115,925

### Example 2 - Manual Tank Calibration for a Negative Error

<table>
<thead>
<tr>
<th></th>
<th>D1</th>
<th>D2</th>
<th>D3</th>
<th>D4</th>
<th>D5</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nominal Tank Volume</td>
<td>500,000</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Calculated Tank Volume</td>
<td>547,050</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Into the Tank Deliveries</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Metered Volume Delivered (Input)</td>
<td>4,772</td>
<td>3,650</td>
<td>5,391</td>
<td>4,446</td>
<td>4,822</td>
</tr>
<tr>
<td>Delivery Volume Reported by TLS</td>
<td>4,363</td>
<td>3,259</td>
<td>4,923</td>
<td>3,980</td>
<td>4,408</td>
</tr>
<tr>
<td>Volume Difference (negative error)</td>
<td>-8.58%</td>
<td>-10.71%</td>
<td>-8.68%</td>
<td>-10.49%</td>
<td>-8.59%</td>
</tr>
</tbody>
</table>

Average of the Volume Difference = -9.41%  
(500,000 x .0941 = 47,050)

Adjust the tank volume upward by this Difference: Nominal Tank Volume plus 47,050  
Calculated Tank Volume = 500,000 + 47,050 = 547,050

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Figure 19. Volume calibration examples
The following diagnostics are for the MAG-XL Flex Probe. For wireless troubleshooting and/or additional probe troubleshooting information, refer to the TLS RF Wireless 2 System (W2) Installation and Maintenance Guide, part number 577013-964.

Troubleshooting

Use the TLS Console to check the probe height and temperature readings. If the probe is communicating properly with the console but either the height or temperature are reading 999's, check for the symptoms listed below. If the Console is receiving data, the product height level is equal to the position of the float on the probe tube. A level reading error will occur if the offset (Mag Probe Offset) for the probe is incorrect, see the previous description for making height reading adjustments.

If the probe is installed in an empty tank, the product float will be resting on the weight at the bottom of the tank. In an empty tank, the product level height reading may vary because of temperature changes even though there is no liquid product in the tank. The probe does not measure the product level until the float becomes buoyant.

PROBE OUT OR NO PROBE DETECTED
1. Check the probe part number to be sure the correct probe is installed.
2. Be sure that each TLS RF box and the TLS Console have a good Earth Ground.
3. Using the appropriate torx driver remove the cover of the suspect transmitter. Note that water should not be present inside the transmitter enclosure.
4. Check the 3-conductor wiring between the transmitter and the probe to ensure that each connection is secured in the appropriate terminal (ref. Figure 16 on page 24). Verify that all wire connections are secure and free of shorts.
5. Check the input voltage from the battery going into the TLS XL-Transmitter, it should measure between 2.4 and 3.8 volts.
6. Check that the two cable cord grips are tight.
7. Replace the transmitter cover and the torque the securing screws to 10 inch-pounds.
8. If necessary, refer to the TLS RF Wireless 2 System (W2) Installation and Maintenance Guide, part number 577013-964.

INCORRECT PRODUCT HEIGHT READING
Product Height Reading Error: 999.99
The product float magnet is in the null zone (ref. Table 1 on page 11) or the probe is malfunctioning.

Temperature Reading Error: -99.9
The working temperature range of the probe is -40°F through +122°F.

A MAG-XL Flex Probe is designed to work with one float only, make sure the float is installed and moving freely on the probe tube. If the product float is located in either the dead band (bottom) or the null zone (top) of the probe, the product height on the TLS Console will be incorrect.
Once installed, the MAG-XL Flex Probe must not contact any other object, such as: the bottom of the tank, ladders, the side wall or piping.

Electrical noise or magnetic interference can cause reading errors. Also, physically inspect the probe tube for kinks or bends as the surface of the tube must be smooth and straight. Contact Veeder-Root Technical Support for assistance with these issues.