

Introduction

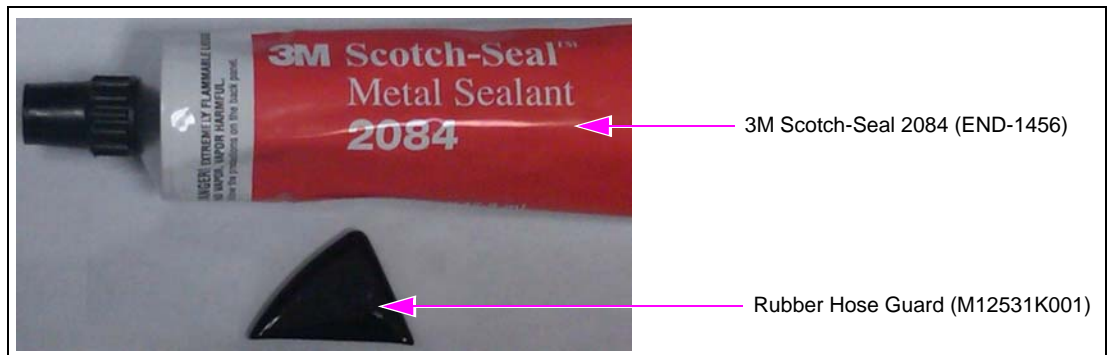
Purpose

This document provides instructions to install the Encore® S Enhanced (E-CIM™) Hose guard kit (M12531K001).

Parts List

Item	Description	Part Number	Quantity
1	Rubber Hose Guard	M12531B001	50
2	3M™ Scotch-Seal™ 2084	END-1456	1

Figure 1: 3M Scotch-Seal 2084 and Rubber Hose Guard



Installing the Hose Guard Kit (M12531K001)

To install the Hose Guard Kit (M12531K001), proceed as follows:

- 1 Clean the bezel area where guard is applied (bottom right corner of the bezel by hinge pin) with mild soap and water, then rinse and allow to dry.
DO NOT USE ANY PRODUCT THAT CONTAINS AMMONIA.

Figure 2: Cleaning the Bezel Area



- 2 Orient the guard on the door as a dry fit. Apply two drops of 3M Scotch-Seal 2084 (END-1456) as deep as possible into the pocket of the guard.
- 3 Slide the guard on the door and hold firmly for 15 seconds [see [Figure 3 \(i\)](#)]. When the temperature is below 40 °F, hold for 30 seconds and try to keep the adhesive and guards warm when applying in cold temperatures.

Figure 3: Holding the Guard




Material Safety Data Sheet for 3M Scotch-Seal 2084

Note: Material Safety Data Sheet (MSDS) follows the Personal Protective Equipment (PPE) guidelines.

For MSDS 3M Scotch-Seal information, access the following links:

Click http://multimedia.3m.com/mws/mediawebserver?mwsId=SSSSSuUn_zu8l00x4xtvNxm9nv70k17_zHvu9lxtD7SSSSS--.

~ OR ~

Click www.3m.com/msds, select **United States (English)** as preferred location and language, from the list of options, select the appropriate option, type 2084, and click  (Search icon).

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7300 West Friendly Avenue · Post Office Box 22087
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Phone (336) 547-5000 · <http://www.gilbarco.com> · Printed in the U.S.A.
MDE-5011 Hose Guard Kit (M12531K001) Installation Instructions for Encore® S Enhanced (E-CIM™) Units · December 2011