

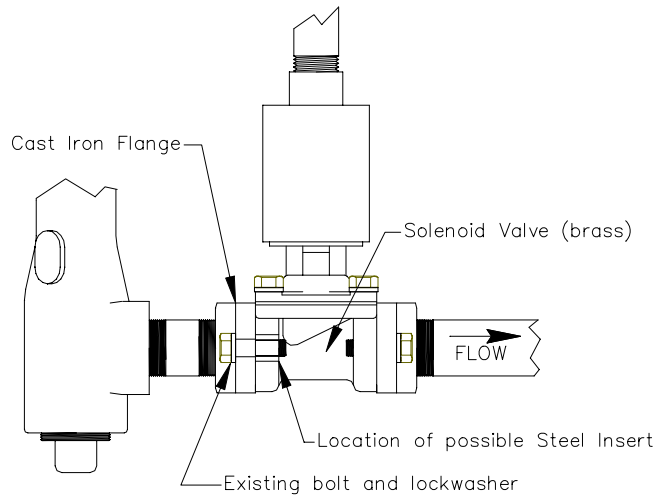
INSTRUCTIONS FOR REPAIRING 067026 SOLENOID VALVE W/STEEL INSERT MODELS: 9152AX, 9152AXTW1, 9152AXTW2

A small amount of 3/4" flanged solenoid valves were supplied to Gasboy with steel inserts in the inlet bolt holes. With force on the discharge piping, the inserts may slide out of the valve causing a leak between the valve and the flange. These valves (P/N 067026) were used in some shipments of Gasboy commercial dispensers (Models 9152AX, 9152AXTW1 and 9152AXTW2).

Before or during installation and startup of the dispensers, a qualified repair technician should check the valve. The technician should inspect the valve where the bolts protrude through the back side of the brass inlet flange. If the area immediately surrounding the bolts is brass, there is no problem. If there is a steel ring (steel insert) immediately surrounding the bolt (it may be recessed), the bolts must be replaced to avoid a potential leak.

This Gasboy repair kit, P/N 032140, will remedy the problem. It contains the following:

Item	Part No.	Description	Qty
1	051925	5/16-18 x 1-1/4" long Hex Head Bolt	2
2	068875	5/16 Lockwasher	2
3	068080	5/16 Washer	2
4	038605	5/16-18 Locknut	2
5	031673	Instructions (this sheet)	1



Refer to the Installation/Operation Manual supplied with your dispenser for all applicable Warnings and Safeguards before proceeding with any repairs

If you have determined that your dispenser requires this valve repair kit, you should perform the following:

1. Disconnect all power to your dispenser and block the island to prevent unauthorized access.
2. Remove and discard the existing bolts that thread into the steel inserts.
3. Install the 1-1/4" long bolt (item 1) with the lockwasher (item 2) and tighten securely.
4. Install the washer (item 3) and locknut (item 4) and tighten securely.
5. Reapply power to the dispenser and inspect for leaks.

