

HydrX™ Fuel Conditioning System

Protect Diesel Fuel Equipment from Corrosion

The Veeder-Root HydrX Fuel Conditioning System combats in-tank corrosion by providing continuous water removal within diesel storage tanks. HydrX unique design removes water from the lowest point in the tank, preventing water from stagnating on the tank bottom and breeding microbial contaminants. The integrated filtration removes entrained water, rust, sand, and microbial particulate from the fuel, polishing it before returning clean fuel back to the tank.

Keep your fuel within specification and maintain equipment at peak efficiency to avoid unplanned site shutdowns.



▶ BENEFITS OF A FUEL CONDITIONER FOR DIESEL OPERATIONS

- **Lowers operations costs** with the elimination of emergency tank cleanings and fuel polishing
- **Improves safety and serviceability of tank equipment** by removing water that is a leading cause of corrosion
- **Increases flow rate at the dispenser,** as frequent filter clogging due to microbial growth is mitigated with a well-maintained tank
- Continuous cleaning action ensures persistent conditions such as biofilms are eliminated

TREATMENT WITH TANK CLEANING addresses the problem in its acute stages, after biofilms have taken hold in tanks and pipes TREATMENT WITH HYDRX provides continuous fuel conditioning, preventing permanent microbial growth

12 Months Post Tank Cleaning



Without HydrX

With HydrX



IMPROVE FUEL QUALITY AND MAINTAIN OPTIMAL FLOW RATE AT THE DISPENSER

HOW IT WORKS

- The Water Intake Device (WID) is inserted through a spare bung in the Submersible Turbine Pump (STP) sump, which rests on the tank bottom to access water from the lowest point in the tank.
- The WID is a multi-mode device powered by the STP to collect water from the bottom of the tank and entrained in the fuel, delivering it to the Fuel Conditioner in the sump. Fuel and water are separated through filtering, and the water kept in the containment vessel
 - Vacuum mode uses suction from the STP port to pull fuel, water, and particulate into the fuel conditioning system.
 - Sweep mode uses clean fuel to push water and particulate to the lowest point in the tank, where it can be picked up by the WID.
 - Polishing mode is activated when the vacuum and sweep modes are complete (i.e., no more water is being collected). This mode provides a fine polish for optimal fuel quality.
- **Separation and filtration** purifies the fuel before returning it to the tank. 3.
- The TLS-450PLUS and TLS4 Automatic Tank Gauges (ATGs) allow the user to see the status of HydrX onsite or remotely, including water level real-time and alerts when the water containment vessel is full.
- 5. When the water containment vessel is full, the system will automatically shutdown until the water is removed from the containment vessel.
- 6. To remove the water, a site technician would quick-connect to the water containment vessel and drain water into a separate container for disposal.



▶ THE COST OF DOING NOTHING

TANK MAINTENANCE COST

Stagnant water breeds microbial growth:

- Water is the chief enemy of diesel storage
- Traditional water removal and tank cleaning methods are costly and time consuming
- Tank maintenance, costs up to \$6K/yr

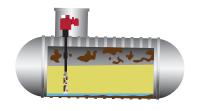


* ROI estimates vary based on site conditions

EQUIPMENT LIFE PENALTY

Microbial growth attacks fueling equipment:

- Corrosion causes improper operation
- Acceleration of equipment aging up to 5X
- Reduced equipment life, costs up to \$10K/yr





DISPENSER THROUGHPUT IMPACT

Microbial growth contaminates the fueling system:

- Microbial particulate reduces dispenser
- Clogged filters reduce fuel throughput
- A reduction in flow translates to \$15K in lost profit





For HydrX part numbers and additional details, please refer to the HydrX Fuel Conditioning System Specification Sheet (576047-359).

COMBAT CORROSION WITH VEEDER-ROOT EQUIPMENT

PROTECT AGAINST IN-TANK AND IN-SUMP CORROSION

Corrosion of fueling equipment in tanks and sumps causes fuel degradation and premature equipment breakdown. Luckily, Veeder-Root is prepared to help you defend against corrosion with a portfolio of resilient products, including the HydrX Fuel Conditioning System, The Red Armor® Submersible Turbine Pump, The Red Jacket® Stainless Steel Riser Pipes, The Red Jacket® Trapper Intake Screen, and The Red Jacket® Sump-Dri™ Desiccant System. Learn more about our complete offering on veeder.com/us/hydrx.

